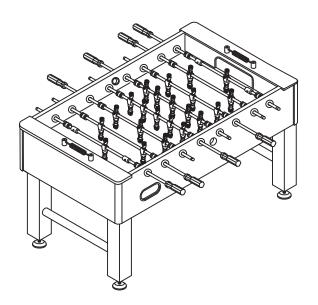
TABLE SOCCER

ASSEMBLY INSTRUCTIONS





PARTS IDENTIFIER

HARDWARE

DESCRIPTION

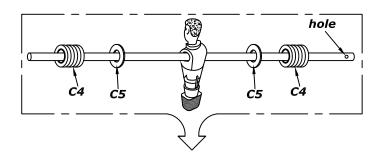
QTY. REQUIRED
(EXTRA PIECES MAY BE INCLUDED)

	[H1]	5/16"x1-5/8" BOLT		16_
	[H2]	5/16" WASHER,		16
	$[H3]_1$	1/8"FLAT HEAD PHILLIPS SCI	REW	24
	$[H4]_{1}$	/2"ROUND HEAD PHILLIPS SC	CREW	88
	$[H5]_{5}$	/8"ROUND HEAD PHILLIPS SO	CREW	2
	$[H6]_1$	3/4"FLAT HEAD PHILLIPS SCI	REW	4
	[H7] _{3,}	/8"ROUND HEAD PHILLIPS SO	CREW	4
ACCESS	SORIES		QTY	
	AI	SOCCER BALL	4	
	A2	TOOL	1	

ASSEMBLY INSTRUCTIONS

SOCCER TABLE ASSEMBLY

WARNING: TWO ADULTS NEEDED TO ASSEMBLE SOCCER TABLE



R1	5 HOME PLAYERS ROD	1
R2	3 HOME PLAYERS ROD	1
R3	2 HOME PLAYERS ROD	1
R4	1 HOME PLAYERS ROD	1
R5	5 AWAY PLAYERS ROD	1
R6	3 AWAY PLAYERS ROD	1
	2 AWAY PLAYERS ROD	1
R8	1 HOME PLAYERS ROD	1

ASSEMBLY INSTRUCTIONS

SOCCER TABLE ASSEMBLY

WARNING: TWO ADULTS NEEDED TO ASSEMBLE SOCCER TABLE

- 11. INSERT THE PLAYER RODS **C1&C2&C3** THROUGH ONE SIDE PANEL, THEN INSERT PLAYERS **C8&C9**, RBBBER BUSHINGS **C4**, PLASTIC WASHERS **C5** THROUGH THE ROD, THEN INSERT THE PLAYER ROD THROUGH OTHER SIDE PANEL, ATTACH THE PLAYERS **C8&C9** WITH BOLTS **C6** AND NUTS **C7**. SEE **Figure 6**.
- 12. SLIDE THE HANDLES **P7** ONTO THE ENDS OF THE RODS. SLIDE THE RUBBER CAPS **P8** ON THE OTHER END OF THE ROD.

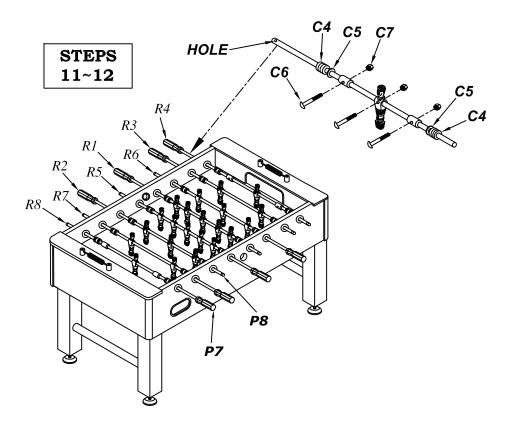


FIGURE 6

PARTS IDENTIFIER

ASSEMBLY PARTS					
	A DESCRIPTION				
122285233	P1 SIDE PANEL	2			
	P2A END PANEL A	2			
	P2B END PANEL B	2			
	[P2C] END PANEL C	2			
	[P3] PLAYING FIELD	1			
	[P4A] LEG A	2			
	P4B LEG B	2			
	P5 PLAYFIELD SUPPORT BRACE	3			
	P6 BRACKET	4			
	P7 HANDLE	8			
0	P8 ROD END CAP	8			
	P9A BALL ENTRY CUP	2			
Ø	P9B BALL ENTRY SOCKET	2			
	[P10] LEG LEVELER	4			
9	[P11] BALL CATCHER	2			
	[P12] GOAL	2			
QUILLE THE STATE OF THE STATE O	[P13] BALL RUNNER	2			
C. C	[P14] SLIDE SCORER	2			

P15 CROSS BAR	2
CORNER	4
SUPPORT AND END PANEL BRACK	ET 14
P18 TRIANGLE	4
P19 PLUG	4

PARTS IDENTIFIER

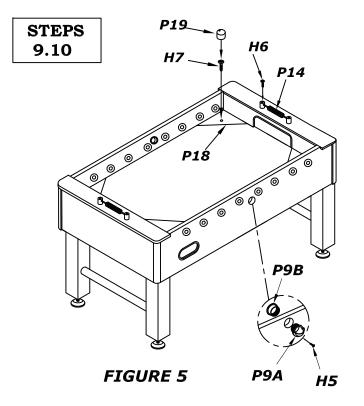
REPLACEMENT PARTS					
	•	DESCRIPTION	QTY		
	[C1]	5 PLAYER ROD	2		
	C2	3 PLAYER ROD	4		
	C3	2 PLAYER ROD	2		
	[C4]	RUBBER BUSHING	16		
\bigcirc	[C5]	PLASTIC ROD WASHERS	16		
	[C6]	BOLT(used to install men)	26		
	[C7]	LOCKING NUT (used to install men)) 26		
	[C8]	HOME MEN	11		
 8	[C9]	AWAY MEN	11		
	[C10]	STOP RING	4		

ASSEMBLY INSTRUCTIONS

SOCCER TABLE ASSEMBLY

WARNING: TWO ADULTS NEEDED TO ASSEMBLE SOCCER TABLE

- 9 ATTACH BALL ENTRY CUPS **P9A** AND BALL ENTRY SOCKET **P9B** TO THE SIDE PANELS WITH SCREWS **H5** AS SHOWN IN **figure 5**. ATTACH THE TWO SETS OF SLIDE SCORER **P14** TO THE END OF TABLE WITH SCREWS H6.
- 10 PLACE THE TRIANGLES **P18** ON THE CORNER OF PLAYING SURFACE USING SCREWS **H7**, THEN INSERT THE PLUGS **P19** TO COVER THE HOLE.



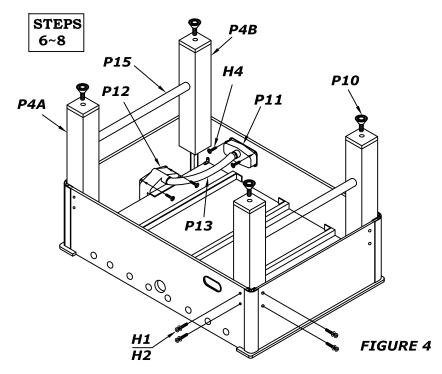
ASSEMBLY INSTRUCTIONS

SOCCER TABLE ASSEMBLY

WARNING: TWO ADULTS NEEDED TO ASSEMBLE SOCCER TABLE

- 6 INSERT CROSS BAR **P15** INTO LEGS AS SHOWN IN **FIGURE 4.**ATTACH THE LEGS **P4A&P4B** AS SHOWN IN **figure 4**.
 THE LEGS ARE ATTACHED WITH BOLTS **H1** AND WASHERS **H2**.
 *TIGHTEN HARDWARE AT THIS TIME!
- 7 PLACE THE GOAL **P12** OVER THE HOLE IN THE END PANEL AND ATTACH USING SCREWS **H4.** PLACE THE BALL CATCHER **P11** OVER THE HOLE IN THE SIDE PANEL AND ATTACH USING SCREWS **H4.** SECURE THE BALL RUNNER **P13** BETWEEN EACH GOAL AND BALL CATCHER. SEE **figure 4**. (REPEAT ABOVE STEP FOR OTHER END OF TABLE)
- 8 ATTACH THE LEG LEVELERS **P10** AS SHOWN IN **figure 4. WARNING**

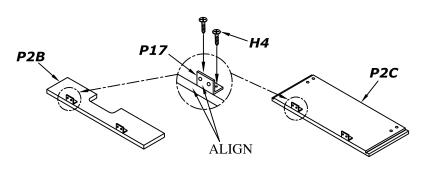
This step requires two adults! Very carefully turn the table over and set on its legs. Be careful!

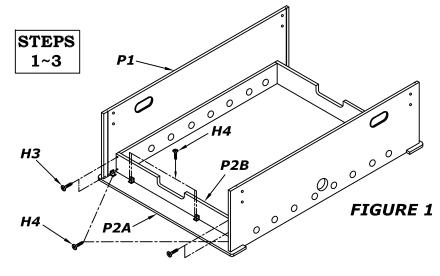


ASSEMBLY INSTRUCTIONS

SOCCER TABLE ASSEMBLY

- 1 ATTACH THE END PANEL BRACKET **P17** TO THE INSIDE OF **P2B** AND **P2C.** PLACE SIDE PANELS **P1** UPSIDE DOWN WITH THE SLOT FACING INWARD AS SHOWN IN **figure 1**. (BALL ENTRY HOLE WILL BE CLOSEST TO THE FLOOR.)
- 2 ATTACH THE TWO END PANELS **P2B** TO THE SIDEPANEL **P1** WITH SCREW **H3** AS SHOWN IN **figure 1**.
- 3 ATTACH THE TWO END PANELS **P2A** TO THE SIDEPANEL **P1** WITH SCREW **H4** AS SHOWN IN **figure 1**





ASSEMBLY INSTRUCTIONS

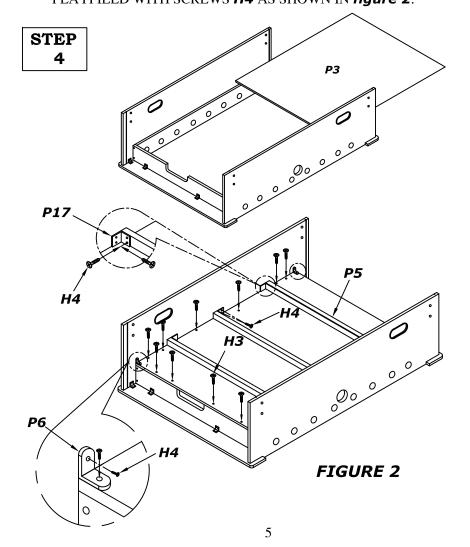
SOCCER TABLE ASSEMBLY

WARING: TWO ADULTS NEEDED TO ASSEMBLE SOCCER TABLE

4 SET THE PLAYFIELD **P3** ONTO THE ASSEMBLY AND ATTACH WITH SCREWS **H3** AS SHOWN IN **FIGURE 2**.

PLACE THE PLAYFIELD SUPORT BRACES ON THE BOTTOM OF THE PLAYFIELD. ATTATCH THE BRACES USING BRACKETS **P17** AND SCREWS **H4.** AS SHOWN IN **FIGURE 2**.

ATTACH THE BRACKET **P6** TO THE SIDE PANELS AND THE PLAYFIELD WITH SCREWS **H4** AS SHOWN IN **figure 2**.



ASSEMBLY INSTRUCTIONS

SOCCER TABLE ASSEMBLY

WARNING: TWO ADULTS NEEDED TO ASSEMBLE SOCCER TABLE

5 INSERT THE CORNER **P16** TO THE SIDE PANELS AND THE END PANEL **P2C**. FIXED IT WITH SCREWS **H4** AS SHOWN IN **figure 3**. ASSEMBLY THE END PANEL **P2C** WITH SCREW **H4** AS SHOWN IN **figure 3**

