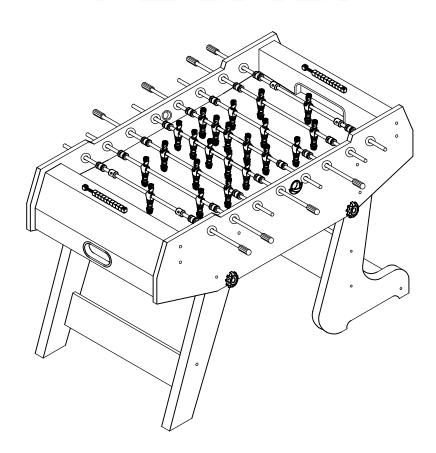


TABLE SOCCER

ASSEMBLY INSTRUCTIONS





PARTS IDENTIFIER

HARDWARE			
		DESCRIPTION	QTY.
	H1	5/16"x2" BOLT	4
	/H2/	1/4"x2" BOLT	16
	/H3/	1/4"x1/2" NUT	2
	/H4/	5/16" WASHER	10
	/H5/	1/4" WASHER	16
	/H6/	3/8" ROUND HEAD SCREW	4
	/H7/	1/2" ROUND HEAD SCREW	30
	/H8/	5/8" ROUND HEAD SCREW	2
	/H9/	1" FLAT HEAD SCREW	8
	/H10/	1-1/2" FLAT HEAD SCREW	4
00	/H11/	CYLINDRICAL NUT	8
£0		5/16" HANDLE NUT	4

PARTS IDENTIFIER

ASSEMBLY PARTS			
	D	ESCRIPTION	QTY.
THE F	R1 / 5	Home Players Rod	1
THE F	<u>2</u> 3	Home Players Rod	1
F	2	Home Players Rod	1
F	1	Home Players Rod	1
THE F	25 / 5	Away Players Rod	1
F	26 / 3	Away Players Rod	1
F	2	Away Players Rod	1
F	1	Away Players Rod	1

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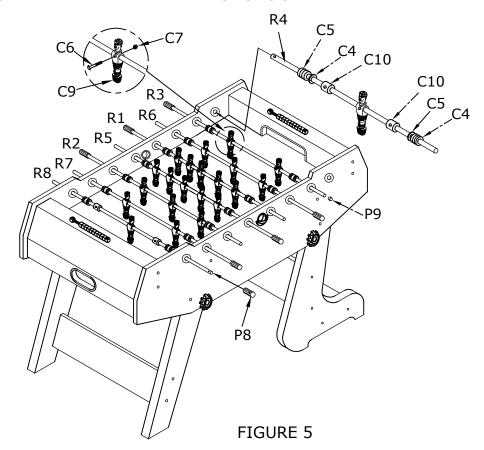
ASSEMBLY INSTRUCTIONS

SOCCER TABLE ASSEMBLY

WARNING: Two adults needed to assemble soccer table

- 13. Insert the player rods **C1&C2&C3** through one side panel, then insert players **C8&C9**, rubber bushings **C4**, plastic washers **C5** through the rod, refer to **R1~R8**. then insert the player rod through other side panel, attach the players **C8&C9** with bolts **C6** and nuts **C7**. See **Figure 5**.
- 14. Slide the handles **P8** onto the end of the rods. Slide the rod end caps **P9** onto the other end of the rods.

Tighten all the hardware before playing games!



PARTS IDENTIFIER

ASSEMBLY PARTS			
		DESCRIPTION	QTY.
	/P1/	SIDE PANEL	2
	P2	END PANEL	2
	/P3/	PLAYING FIELD	1
	P4A	LEFT STRAIGHT LEG	1
· · · ·	P4B	RIGHT STRAIGHT LEG	1
	/P5A/	LEFT ANGLED LEG	1
	/P5B/	RIGHT ANGLED LEG	1
	P6	LEG PANEL	2
	[P7]	PLAYFIELD SUPPORT BRACE	3
	/P8/	HANDLE	8
O	/P9/	ROD END CAP	8
	P10A	BALL ENTRY CUP	2
	P10B	BALL ENTRY SOCKET	2
	P11/s	SUPPORT BRACKET(BIG)	2
	P12	SUPPORT BRACKET(SMALL)	6

PARTS IDENTIFIER

ASSEMBLY PARTS			
DESCRIP	TION QTY.		
P13 CROSS	BAR 1		
P14 BOLT	1		
P15 SLIDE SO	CORER 2		
P16 TRIANGLE	4		
P17 PLUG	4		

ACCESSORIES

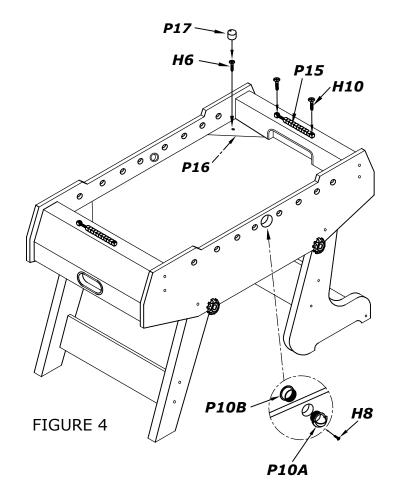
	DESCRIPTION	QTY.
A1	Soccer Ball	2
A2	Tool	2

ASSEMBLY INSTRUCTIONS

SOCCER TABLE ASSEMBLY

WARNING: Two adults needed to assemble soccer table

- 10. Attach the ball entry cup **P10A** and ball entry cup socket **P10B** to the side panel using screws **H8** as shown in **FIGURE 4**.
- 11. Attach the scorer **P15** to the end panel with **H10** as shown in **FIGURE 4.**
- 12. Place the triangles **P16** on the corner of playing surface using screws **H6**, then insert the plugs **P17** to cover the hole.



ASSEMBLY INSTRUCTIONS

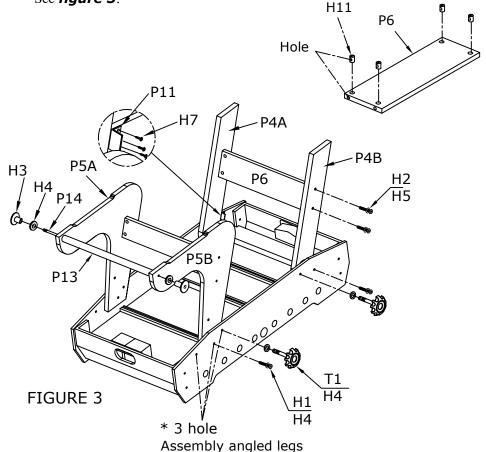
SOCCER TABLE ASSEMBLY

WARNING: Two adults needed to assemble soccer table

- 5. Attach the straight legs **P4A&P4B** and angled legs **P5A&P5B** to the table by using bolts **H1**, washers **H4** and handle nuts **T1** as shown in **FIGURE** 3.
- 6. Screw the support brackef **P11** into place using screws **H7** as shown in **FIGURE** 3.
- 7. Insert the nut **H11** into the hole of the leg panel **P6** as shown in **FIGURE** 3. the hole of the nut align the hole of the panel.
- 8. Attach the leg panels **P6** to the straight legs and angled legs with bolts **H2** and washers **H5** as shown in **FIGURE** 3.
- 9. Attach the tube **P13** between each legs **P5A&P5B**.

 Insert the **bolt P14** into the tube **P13**, then attach with washers **H4** and nut **H3**.

 See **figure 3**.



PARTS IDENTIFIER

REPLACEMENT PARTS			
		DESCRIPTION	QTY.
	<u>C1</u>	5 Player Rod	2
	C2	3&1 Player Rod	4
	<u>C3</u>	2 Player Rod	2
	C4	Rubber Bushing	16
	[C5]	Plastic Rod Washer	16
	C6	5/32" x 1"Bolt (used to install men)	26
	C7	5/32" Lock Nut (used to install men)	26
	[C8]	Away Men	11
	<u>[C9]</u>	Home Men	11
	[C10]	STOP RING	4

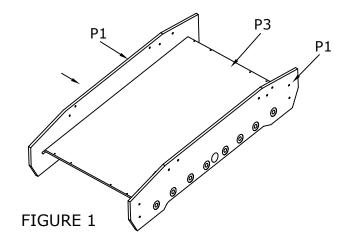
ASSEMBLY INSTRUCTIONS

SOCCER TABLE ASSEMBLY

WARNING: Two adults needed to assemble soccer table

1. Insert playing field **P3** into the groove on the side panels **P1** with graphics facing down. See **FIGURE 1.**

CAUTION: Do not over-tighten hardware!



ASSEMBLY INSTRUCTIONS

SOCCER TABLE ASSEMBLY

WARNING: Two adults needed to assemble soccer table

- 2. Attach the two end panels **P2** to the side panels P1 with bolts **H2** and washers **H5** as shown in **FIGURE 2.**
- 3. Attach the playing field in the panels with screws **H9** as shown in **FIGURE 2.**
- 4. Place the playfield suport braces on the bottom of the playfield. attatch the braces using brackets **P12** and screws **H7.** as shown in **FIGURE 2.**

